

Improved Dispersion Stability of Surface-fluorinated TiO₂ Particles

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Fluorinated TiO₂ (F-TiO₂) particles with good dispersion stability were synthesized at a temperature lower than 100 °C using fluorine gas. The average particle sizes and ζ potentials of F-TiO₂ particles were around seven times smaller and 1.4 times larger, respectively, than those (2200 nm and -19.35 mV) of untreated TiO₂ particles in water. However, the existence of TiOF₂ prepared at a temperature higher than 100 °C might negatively affect the dispersion stability of TiO₂. To prepare the fluorinated TiO₂ without TiOF₂, it is essential for optimizing the beneficial effects of surface fluorination against the dispersion stability of TiO₂.

Among various oxide photocatalysts, titania (TiO₂) has proven to be the most suitable for various environmental applications because of its biological and chemical inertness, strong oxidizing power, and cost effectiveness.¹ TiO₂ can be used to catalyze many reactions such as those involving alcohol dehydration, oxidation of aromatic compounds, and degradation of paint pigments.^{2,3} The photocatalytic activity of TiO₂ is best when it is well-dispersed. However, TiO₂ has found limited practical applications because of a number of problems, one being the spontaneous agglomeration of TiO₂ nanoparticles upon dispersion in aqueous media; it results in a rapid decrease in specific surface area and, in turn, the photocatalytic activity. Many studies⁴ have focused on the agglomeration behavior of TiO₂ particles in water. Surface modification of TiO₂ nanoparticles has generally been found to be an effective strategy to minimize the agglomeration of TiO₂ particles.^{5,6} Silane alkoxides with organic functional groups have been widely used for this purpose. However, it is important to consider the high cost of the surfactants and the residues generated. Many researchers⁷ have reported that the photocatalytic activity of TiO₂ can be improved using various fluorinating agents other than F₂ gas. We actually found that the UV-visible absorption maximum spectrum was shifted from 375 (raw TiO₂) to 410 nm (fluorinated TiO₂) using surface fluorination.

However, there has been no report regarding the dispersion stability of TiO₂ particles using surface fluorination. The idea is to stabilize the TiO₂ particles by enabling their surfaces to carry electric charge to create electrostatic repulsive forces to repel each other.

In this paper, we report the effects of surface fluorination on the dispersion stability of TiO₂ particles using F₂ gas.

TiO₂ particles (ST-21, anatase) with 98% purity were obtained from Ishihara Sangyou Kaisha, Ltd. Fluorine gas (99.5% pure) was supplied by Daikin Industries Ltd. Details of the fluorination apparatus have been mentioned in our previous work.⁸ Fluorinated TiO₂ (F-TiO₂) particles were synthesized using direct fluorination under various reaction conditions.

Reaction temperature, fluorine pressure, and reaction time were set at 25–200 °C, 12.3–101 kPa, and for 1 h, respectively. The structural and electronic properties of samples were investigated using XRD and XPS analyses. Particle size distribution and ζ potential profiles were measured using a ζ -potential/particle-size measurement (Otsuka electronics Co., Ltd, ELSZ-2). A solid sample was suspended in distilled water, and the pH of suspension was adjusted using a 1 M NaOH or HCl solution. The dispersion stability of samples in water was determined using a sedimentation experiment. A typical procedure was used to prepare the suspension; 15 mg of TiO₂ and 15 mL of distilled water were mixed and sonicated for 1 h.

Sample names and fluorine contents (x) in TiO_{2-x}F_x are summarized in Table 1. The fluorine contents (x) in TiO_{2-x}F_x were evaluated from XPS results indicated in Figure 2. Higher reaction temperature and F₂ pressure in the reaction led to larger fluorine contents (x) in TiO_{2-x}F_x. At temperatures higher than 200 °C, the fluorine contents (x) reached 2.00 indicating the formation of TiOF₂.

The effects of reaction temperature and F₂ pressure on the TiO₂ crystal structure are shown in Figure 1. From (a) to (e) samples, the anatase phase was only detected as a single phase in TiO₂. It can be seen that even though reaction temperature and F₂ pressure increased to 100 °C and 12.3 kPa, only surface reaction between fluorine and TiO₂ occurred. However, the TiOF₂ peak (●) started to appear in the XRD pattern of TiO_{2-x}F_x samples [(f) and (g)] with an x value greater than 1, as indicated in Table 1.

Figure 2 shows XPS spectra of Ti and F electrons for untreated and fluorinated TiO₂ particles. All bonding energies were calibrated to the C 1s peak at 284.8 eV of carbon. In here, Ti and F electrons with peaks located at binding energies (BEs) of 465.0 (Ti 2p_{3/2}), 458.6 (Ti 2p_{1/2}), and 684.7 eV (F 1s) were observed in all samples except for F6-TiO₂.⁹ The F and Ti peaks

Table 1. Reaction conditions of TiO₂ treated with F₂ gas and fluorine contents (x) in TiO_{2-x}F_x

Sample name	Temperature /°C	F ₂ pressure /kPa	Time /h	x in TiO _{2-x} F _x ^a
TiO ₂	—	—	—	0.00
F1-TiO ₂	25	12.3	1	0.37
F2-TiO ₂	25	50.5	1	0.39
F3-TiO ₂	25	101.0	1	0.44
F4-TiO ₂	100	12.3	1	0.58
F5-TiO ₂	100	50.5	1	1.10
F6-TiO ₂	200	50.5	1	2.00

^aFluorine contents (x) in TiO_{2-x}F_x were evaluated from XPS results indicated in Figure 2.

of F6-TiO₂ shifted to higher binding energy because of the formation of TiOF₂. An asymmetric F 1s peak was observed, especially for the samples (F5-TiO₂ and F6-TiO₂) prepared at temperature higher than 100 °C, in which an obvious tailing peak could be found. This means that two chemical forms of F atoms might exist in the samples. Therefore, the F 1s peak of F5-TiO₂ and F6-TiO₂ was deconvoluted into two separate peaks with Gaussian distributions, as shown in Figure 2. The peak located at 687.5 eV was attributed to the F atom in TiOF₂. This is easy to understand for the F5-TiO₂ and F6-TiO₂ samples because an obvious TiOF₂ phase appeared in their XRD patterns as shown in Figure 1.

Figure 3A shows the suspension appearance of samples dispersed in water for (i) 2 and (ii) 24 h. In the untreated TiO₂ suspension, TiO₂ particles reformed back into large agglomerates within 2 h. The dispersion stability of fluorinated TiO₂ suspensions, meanwhile, was kept even for 24 h. The stability of colloidal suspensions is mostly governed by interparticle (or surface) forces, especially by the repulsive electrostatic interaction of these charges.

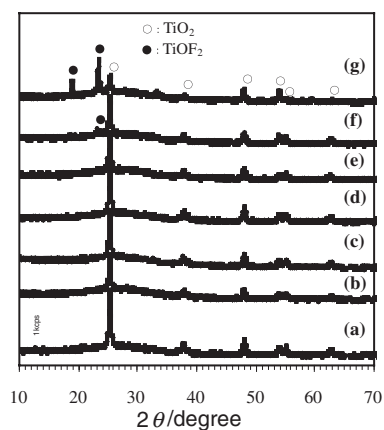


Figure 1. XRD patterns of the untreated TiO₂ [(a) TiO₂] and fluorinated TiO₂ [(b) F1-TiO₂, (c) F2-TiO₂, (d) F3-TiO₂, (e) F4-TiO₂, (f) F5-TiO₂, and (g) F6-TiO₂] particles.

Clearly, surface fluorination can alter the particle–particle interactions and consequently, the dispersion stability. However, the formation of TiOF₂ [(f) and (g)] in the TiO₂ particles could

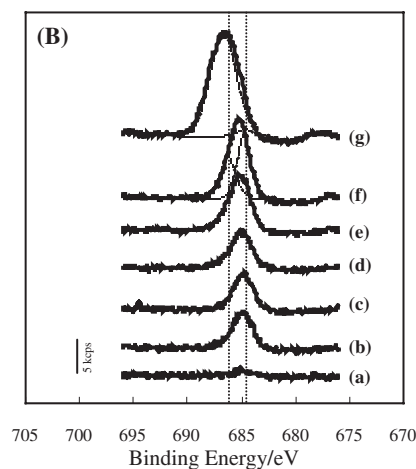
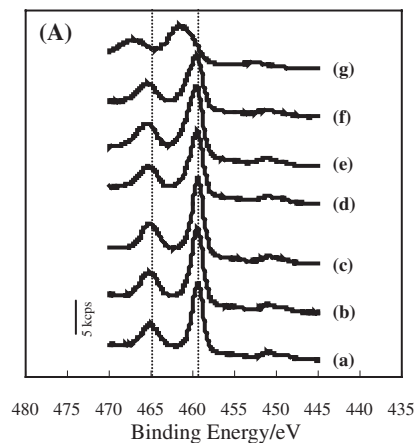


Figure 2. XPS spectra of the untreated and fluorinated samples: (A) Ti and (B) F electrons; (a) TiO₂, (b) F1-TiO₂, (c) F2-TiO₂, (d) F3-TiO₂, (e) F4-TiO₂, (f) F5-TiO₂, and (g) F6-TiO₂.

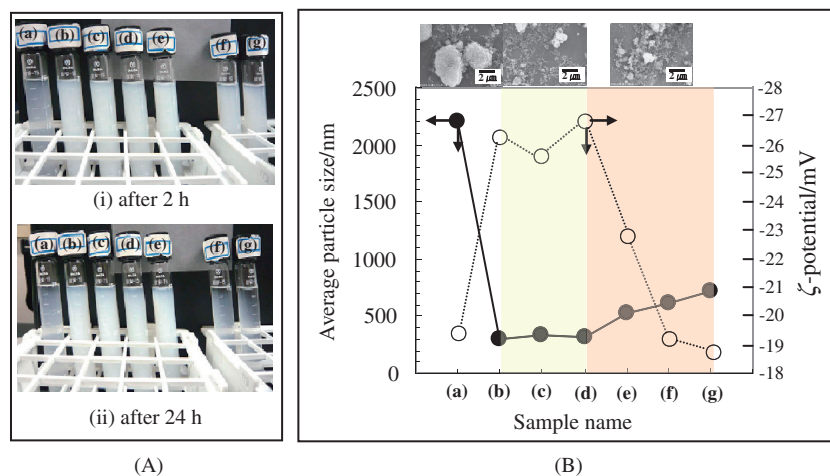


Figure 3. (A) The images of the dispersed samples in water: (i) after 2 h and (ii) after 24 h and (B) average particle size (●), ζ potential (○) and SEM images of the untreated TiO₂ and fluorinated TiO₂ particles in water (at pH 6.5) [(a) TiO₂, (b) F1-TiO₂, (c) F2-TiO₂, (d) F3-TiO₂, (e) F4-TiO₂, (f) F5-TiO₂, and (g) F6-TiO₂].

badly affect the dispersion stability. Figure 3B depicts the effects of surface fluorination on the particle size (●) and ζ potential (○) of TiO₂ particles in water at constant pH 6.5. The average particle sizes and ζ potentials of TiO₂ particles [(b), (c), and (d)] fluorinated at 25 °C were around seven times smaller and 1.4 times larger, respectively, than those (2200 nm and -19.35 mV) of untreated TiO₂ particles. SEM images of TiO₂ particles dried after the measurements also indicated that the fluorinated TiO₂ particles seemed to be dispersed without induced agglomeration, whereas the untreated TiO₂ particles formed large aggregation. It can be said that the fluorinated particles can be stabilized by the electrostatic forces against agglomeration because the electric charges resulting from surface fluorination enable creation of the electrostatic repulsive between particles.¹⁰ However, the dispersion stability of TiO₂ particles [(e), (f), and (g)] fluorinated at above 100 °C degenerated, and it was due to the formation of TiOF₂ film on the particle surface. In here, the pH values (6.2–6.5) of all fluorinated TiO₂ suspensions were similar to the pH value (6.5) of untreated TiO₂ suspension. It means that the fluoride ion adsorbed on F-TiO₂ surface may be very stable without any release.

We have reported the effects of surface fluorination on the dispersion stability of TiO₂ particles. The fluorinated TiO₂ was synthesized by direct F₂ gas fluorination. The fluorine contents (x) in TiO_{2-x}F_x mainly depended on the reaction temperature and existed in two chemical forms. At temperatures lower than 100 °C, the fluorine contents (x) remained at 0.4, and the fluorine existed in substitutional fluorine atoms on the TiO₂ crystal lattice. At greater than 100 °C, the fluorine contents (x) increased to 2.07 and the fluorine existed as TiOF₂. The former samples might take a positive role in the dispersion stability. Namely, to prepare the fluorinated TiO₂ without any TiOF₂ formation, it

will be essential for optimizing the beneficial effects of surface fluorination against the dispersion stability of TiO₂.

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